



## Installation Instruction 60-72 Trac Bar Kit

This kit works with original trailing arms and with most aftermarket trailing arms.

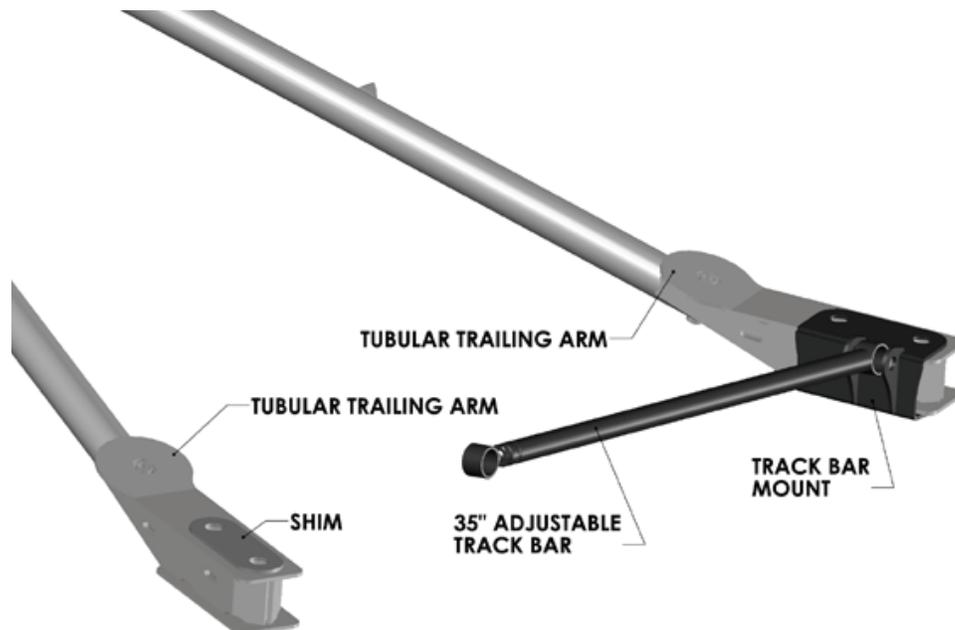
### Parts List:

1 ea	5/8 Lock Nut
1 ea	5/8-18x3 Gr. 5 Bolt
1 ea	35" Adjustable Track Bar
1 ea	Right Lower Mount
1 ea	Left Lower Shim

### Instructions:

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1. Remove the track bar. Save the upper mounting hardware, it will be reused to mount the new track bar.
2. Remove the lower mounting stud from the rear axle housing.
3. Remove the right U-bolt from the trailing arm.
4. Install the lower track bar mount on the right trailing arm.
5. Loosely install the right U-bolt.
6. Remove the left U-bolt from the trailing arm.
7. Install the shim between the left trailing arm and the axle perch.
8. Tighten the left U-bolt.
9. Using the original hardware install the new track bar in to the upper mount.
10. Using the new hardware install the track bar in to the lower mount.
11. Set the truck on the ground, and adjust the track bar so that the rear axle is centered under the truck
12. Ensure that the lower bracket does not have the lower track bar bushing in a bind. If the bracket needs to be moved, it can be easily adjusted with a pry bar between the bracket and the trailing arm.
13. Tighten the right U-Bolt and the track bar jam nut.



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