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## Drive Stud Installation Instructions

Part # 8080/8080S

The drive studs should be installed as shown in the diagram below. The shorter threaded area is installed in the axle shaft, the long threaded end is toward the wheel. The locking nuts are installed on the inside of the axle flange opposite the wheel. The locking nut should be tightened to **50 ft/lbs**.

Choosing the wheel spacer to use will depend on the thickness of the wheel. Install the wheel, and then install the correct length spacer (if needed) and then the lug nut. Only the #8080 kit comes with both short & long spacers as the long spacer will only work with the long studs. Tighten the lug nuts to **90-100 ft/lbs**.

